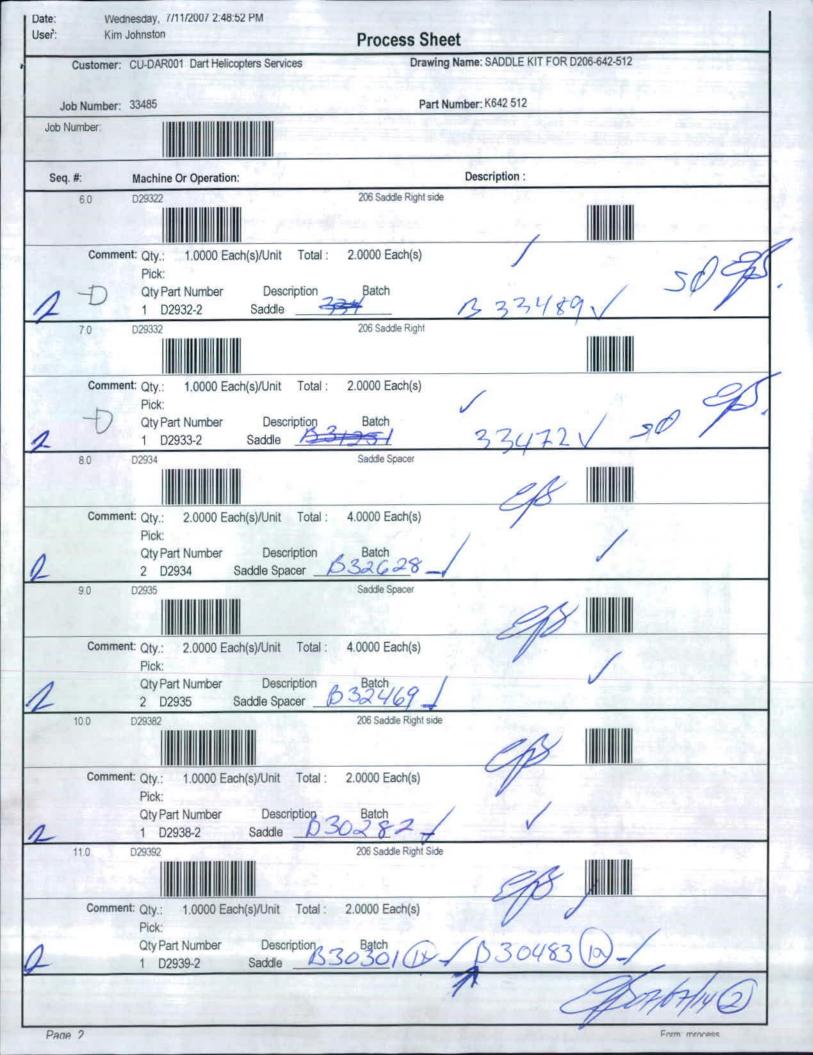
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his Issue	: 7/11/2007 S.O. No. : NA	Drawing Number	er : N/A	
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Wednesday, 7/11/2007 2:48:52 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33485 Job Number: Description: Seq. #: Machine Or Operation: Inventory D33963 12.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Qty Part Number Description Batch 2 D3396-3 Spacer 13.0 D3407043 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description / 1 D3407-043 14.0 D34561 Comment: Qty.: 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Description Batch **Qty Part Number** Washer 1 D3456-1 D34571 15.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) **Qty Part Number** 2 D3457-1 Washer AN3C35A Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s) Pick: Qty Part Number Description 3 AN3C35A AN3C36A Comment: Qty.: 9.0000 Each(s)/Unit Total: 18.0000 Each(s) Qty Part Number Description 9 AN3C36A

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Wednesday, 7/11/2007 2:48:52 PM Date: User. Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33485 Job Number: Description: Seq. #: Machine Or Operation: AN3C41A 18.0 Comment: Qtv.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch **Qty Part Number** Bolt 8 AN3C41A 19.0 AN4C6A 12.0000 Each(s)/Unit Total: 24.0000 Each(s) Comment: Qtv.: Pick: Batch Description **Qty Part Number** 12 AN4C6A AN5C11A 16.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch Bolt 8 AN5C11A AN5C12A Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s) **Qty Part Number** Description 4 AN5C12A AN5C13A Comment: Qty.: 4.0000 Each(s)/Unit 8.0000 Each(s) Total: Pick: **Qty Part Number** Description Batch 4 AN5C13A 23.0 AN5C15A Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Qty Part Number 1 AN5C15A

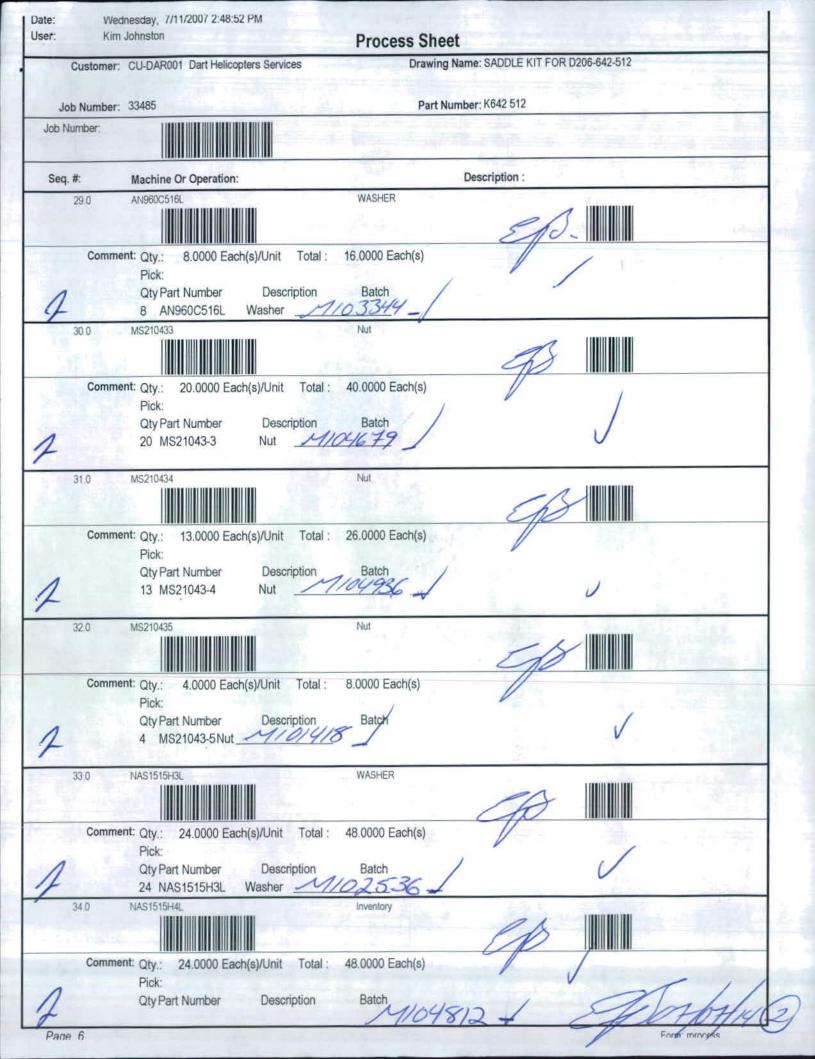
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Wednesday, 7/11/2007 2:48:52 PM Date: User: Kirn Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33485 Job Number: Description: Seq. #: Machine Or Operation: AN5C32A 24.0 Total: 4.0000 Each(s) Comment: Qtv.: 2.0000 Each(s)/Unit Pick: Description Batch Qty Part Number Bolt 2 AN5C32A AN5C34A 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qtv.: Pick: Qty Part Number Description Batch 2 AN5C34A AN5C35A 2.0000 Each(s) Comment: Qty.: Total: 1.0000 Each(s)/Unit Pick: Batch **Qty Part Number** Description Bolt 1 AN5C35A AN960C10L washer Comment: Qty.: 48.0000 Each(s) 24.0000 Each(s)/Unit Total: **Qty Part Number** Description Washer / 24 AN960C10L WASHER AN960C416L 24.0000 Each(s)/Unit Total: 48.0000 Each(s) Comment: Qtv.: Pick: Description Qty Part Number Washer / 24 AN960C416L

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Wednesday, 7/11/2007 2:48:52 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33485 Job Number: Seq. #: Machine Or Operation: Description: 24 NAS1515H4L Washer NAS1515H5 35.0 Comment: Qty.: 16.0000 Each(s)/Unit 32.0000 Each(s) Total: Pick: **Qty Part Number** Description Batch Washer / 16 NAS1515H5 NAS1515H5L Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description **Qty Part Number** Batch Washer NAS1515H5L QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 PACKAGING 1 38.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP K642-512 CHG003 Location: 39.0 FINAL INSPECTION/W/O RECEASE QC21 Comment: FINAL INSPECTION/W/O RELEASE U St. 07. 26 Job Completion

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